



# WIDE BED HEAVY DUTY MACHINING CENTRES

**AJMCV 850/1100/1200  
/1400/1600/2000 WB**



Machine Tool Exporters to the World since 1940

# WIDE BED HEAVY DUTY MACHINING CENTRES

**AJMCV 850  
1100/1200/1400  
1600/2000 WB**

**These are heavy duty solid box way vertical machining centres, designed with rigidity in mind to cut harder materials.**

Also incorporating large Y axis travels to obtain a larger cutting area. Ajax has long been known for selling solid reliable machines and these are no exception. Available with Fanuc, Heidenhain, Siemens or Fagor controls to suit any requirement or application. Other options include through spindle coolant to give you coolant straight to the cutting tip, through ball screw coolant to give you better accuracy all day, coolant refrigeration to keep your coolant at a constant temperature, Renishaw or Heidenhain tooling & job probes, higher speed spindles with cooling, 4th & 5th axis options, high accuracy linear scales for super high precision, riser blocks to give more daylight clearance under the spindle.



**AJMCV 1100 WB**

MODEL	AJMCV 850	AJMCV 1100	AJMCV 1200	AJMCV 1400	AJMCV 1600	AJMCV 2000
<b>Table</b>						
Working surface	1,050 x 600mm	1,300 x 600mm	1,300 x 600mm	1,450 x 600mm	1,700 x 810mm	2,200 x 1000mm
"T" Slots (number & width)	5 x 18mm	5 x 18mm	5 x 18mm	5 x 18mm	6 x 22mm	8 x 22mm
Distance between "T" Slots	125mm	125mm	125mm	125mm	125mm	125mm
Maximum weight over table	800Kgs	800Kgs	1,000Kgs	1,200Kgs	2,100Kgs	2,500Kgs
Spindle centre to col. surface	700mm	700mm	750mm	750mm	920mm	920mm
Spindle Nose to Table	165 ~ 765mm	165 ~ 765mm	165 ~ 765mm	165 ~ 765mm	185 ~ 885mm	200 ~ 900mm
<b>Traverses</b>						
X-Axis	850mm	1,100mm	1,200mm	1,400mm	1,600mm	2,000mm
Y-Axis	650mm	650mm	700mm	700mm	800mm	1,000mm
Z-Axis	600mm	600mm	600mm	600mm	700mm	800mm
<b>Feed system</b>						
Working Feed Rate (X,Y,Z)	1-10,000 mm/min	1-10,000 mm/min	1-10,000 mm/min	1-10,000 mm/min	1-10,000 mm/min	1-10,000 mm/min
Rapid Feed Rate (X,Y)	16,000 mm/min	16,000 mm/min	16,000 mm/min	16,000 mm/min	15,000 mm/min	15,000 mm/min
Rapid Feed Rate (Z)	16,000 mm/min	16,000 mm/min	16,000 mm/min	16,000 mm/min	15,000 mm/min	15,000 mm/min
Ball Screws(X, Y & Z)	12mm pitch	12mm pitch	12mm pitch	12mm pitch	10mm pitch	5mm pitch
Spindle Taper	MAS-403 BT.40	MAS-403 BT.40	MAS-403 BT.40	MAS-403 BT.40	MAS-403 BT.40 or 50	MAS-403 BT.40
Spindle Speeds	8,000-12,000 RPM	8,000-12,000 RPM	8,000-12,000 RPM	8,000-12,000 RPM	8,000 RPM	10,000 RPM
<b>Automatic Tool Changer</b>						
Tool storage capacity	24, 32 or 40	24, 32 or 40	24, 32 or 40	24, 32 or 40	24, 32 or 40	24, 32 or 40
Tool selection system	Bi directional	Bi directional	Bi directional	Bi directional	Bi directional	Bi directional
Tool change time (chip to chip)	2.5sec	2.5sec	2.5sec	2.5sec	2.5 (#50: 4.5 sec)	2.5 (#50: 4.5 sec)
Max. Tool Ø x length	77.5 x 300mm	77.5 x 300mm	77.5 x 300mm	77.5 x 300mm	77.5 x 300 (110x300)	95 x 300mm
Max. Tool Weight	7Kgs	7Kgs	7Kgs	7Kgs	7Kgs (#50: 15Kgs)	7Kgs (#50: 15Kgs)
Pull stud	MAS P40T-1	MAS P40T-1	MAS P40T-1	MAS P40T-1	#40 or #50	#40 or #50
Air pressure required	6-7 kg/cm <sup>2</sup>	6-7 kg/cm <sup>2</sup>	6-7 kg/cm <sup>2</sup>	6-7 kg/cm <sup>2</sup>	6-7 kg/cm <sup>2</sup>	6-7 kg/cm <sup>2</sup>
Type	High speed twin arm	High speed twin arm	High speed twin arm	High speed twin arm	High speed twin arm	High speed twin arm
<b>Motors</b>						
Main spindle motor (AC)						
Fanuc	15 / 11 Kw	15 / 11 Kw	15 / 18.5 Kw	15 / 18.5 Kw	30 / 22 Kw	30 / 22 Kw
Heidenhain	32 / 15 Kw	32 / 15 Kw	32 / 15 Kw	32 / 15 Kw	32 / 15 Kw	32 / 15 Kw
Feed motors (X, Y)	3 Kw 12 Nm	3 Kw 12 Nm	4 Kw 22 Nm	4 Kw 22 Nm	7 Kw 30 Nm	7 Kw 30 Nm
Feed motors (Z)	3 Kw 12 Nm	3 Kw 12 Nm	4 Kw 22 Nm	4 Kw 22 Nm	7 Kw 30 Nm	7 Kw 30 Nm
<b>Machine Performance</b>						
Positioning accuracy	+/- 0.005mm	+/- 0.005mm	+/- 0.005mm	+/- 0.005mm	+/- 0.005mm	+/- 0.005mm
Repeatability	+/- 0.003mm	+/- 0.003mm	+/- 0.003mm	+/- 0.003mm	+/- 0.003mm	+/- 0.003mm
System resolution	+/- 0.001mm	+/- 0.001mm	+/- 0.001mm	+/- 0.001mm	+/- 0.001mm	+/- 0.001mm
<b>Machine Size</b>						
Dimensions WxDxH (mm)	2,880x2,380x3,100	2,880x2,380x3,100	3,030x2,400x3,100	3,380x2,400x3,100	4,600x3,030x3,600	5400x3300x3500
Net Weight	7,000Kgs	7,500Kgs	8,500Kgs	10,000Kgs	15,000Kgs	20,000Kgs
<b>Total Power Consumption</b>						
	25 KVA	25 KVA	30 KVA	30 KVA	45 KVA	45 KVA
<b>Communications Port</b>						
	RS-232C, USB	RS-232C, USB	RS-232C, USB	RS-232C, USB	RS-232C, USB	RS-232C, USB

## TECHNICAL SPECIFICATIONS

### STANDARD ACCESSORIES

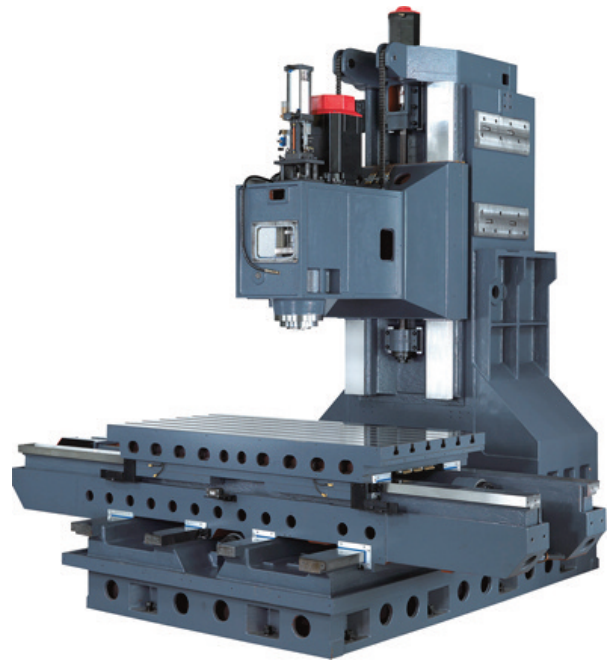
High quality cast hardened & ground ways  
Brushless A.C. Digital Main Motor  
Rigid tapping  
Telescopic protection guideways  
Complete Coolant System with wash down gun  
Airblast for Toolholder cleaning  
Electronic Hand wheel  
RS.232C Interface  
High accuracy C3 Ball Screws  
Pneumatic Tool Clamping System  
Automatic lubrication system  
Full enclosure & safety guarding  
Test Sheet  
Introduction Manuals  
CNC Unit Manuals  
Spares Parts List

### OPTIONAL ACCESSORIES

Swarf conveyer  
Spindle chiller  
Through spindle coolant 20 bar  
Renishaw auto measuring system OMP40  
Renishaw tool measuring system TS-27R  
Renishaw tool measuring system NC-4  
Heidenhain 3 Axis Linear scales  
Oil Skimmer  
Missed collection system  
Vacuum dust collector  
Auto power off  
Ethernet cards available  
Cables pre wired for 4th axis  
Various sizes and makes of 4th Axis  
Tooling Package available.



**AJMCMV 850 WB Casting**



**AJMCMV 1600 WB Casting**



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